

# Welding Certificate

**SLVHa-EN1090-2.00720.2017.003**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

**Manufacturer**

**Støvlbæk Strand ApS**

**Jasminvej 24  
7900 Nykøbing Mors  
DENMARK**

**welding shop**

Støvlbæk Strand ApS, Danmarksvej 11, 9670 Løgstør  
DENMARK

**Technical specification**

**EN 1090-2:2018**

**Execution class(es)**

**EXC3 according to EN 1090-2**

**Welding Process(es)**

(Reference no. acc. to DIN EN ISO 4063)

136, 141

**Material Group**

1.1, 1.2, 1.3  
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3  
10, 8  
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding Coordinator**

(Title, Surname, Name, Qualification, Date of birth)

Jan Starberg Jespersen, EWS

born on: 08.03.1962

**Substitute**

(Title, Surname, Name, Qualification, Date of birth)

Thomas Støvlbæk

born on: 20.08.1982

**Confirmation**

Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.

**Validity start**

10.10.2019

**Period of validity**

09.10.2021

**Remarks**

see reverse



**Place and date of issue**

Hannover, 05.12.2019  
Dupont/SU

*[Signature]*  
Dipl.-Ing. Schnoy  
Head of certification body

**Certificate number: SLVHa-EN1090-2.00720.2017.003**

**Remarks:**

Special processes:  
Joining with mechanical joining material  
Assembly (building site)

**General Terms**

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't have to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
  - a) New production or significant changes to essential manufacturing facilities;
  - b) Change of the welding coordinator;
  - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
  - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

**distributor**

1. Applicant
2. File



# Certificate

This is to confirm that the company

**Støvlbæk Strand ApS**  
**Jasminvej 24, DK-7900 Nykøbing Mors**

**and workshop:**  
**Danmarksvej 11, DK-9670 Løgstør**

has proven to comply with the quality standards laid down in

## DIN EN ISO 3834-2

concerning the execution of welding works within the scope indicated in the annex.

Certificate-No.: 2019 700 0622/3834

Area of validity: from 10.10.2019 to 09.10.2022

Issued on: 05.12.2019

Auditor

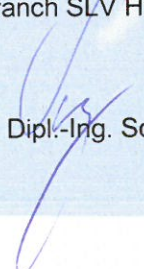


Dipl.-Ing. Dupont



Certification body

GSI – Gesellschaft für Schweißtechnik  
International mbH  
Branch SLV Hannover



Dipl.-Ing. Schnoy

## Appendix to Certificate

No.: 2019 700 0622/3834

### Scope of certificate

Scope: General steel construction and engineering

Welding processes: 141 TIG tungsten inert gas welding  
136 MAG welding with flux cored electrode

Base metals: 1.1, 1.2, 1.3, 8.1, 8.2, 10.1, 10.2  
acc. to CEN ISO/TR 15608

Welding coordinator: Jan S. Jespersen, born 08.03.1962  
(first name, name, date of birth, IWS  
occupation)

Substitute: not applicable  
(first name, name, date of birth,  
occupation)

### Remarks

The company has a certified QA-system.  
Processes and competences are laid down complying with DIN EN ISO 3834-2 in the  
QA Manual 'Process and Work Instructions'.  
The welding coordinator is bound to the provisions of DIN EN ISO 14731.  
This certificate does not affect the areas regulated by specific government regulations.